

Listing of the Claims:

1. (Currently amended) A battery module, which forms an item unit for construction of a battery assembly, comprising:
 - a cell unit having a plurality of cells;
 - a housing and a cover to store the cell unit; and
 - a shaft member configured to receive a bolt there through, the shaft member inserted into a through-hole provided in the cover and further through a through-hole provided in the cell unit and further through a through-hole provided in the housing, wherein the shaft member comprises a length that allows protrusion beyond the housing.
2. (Currently amended) The battery module of claim 1, wherein the shaft member comprises~~further comprising~~ a lock member provided at an area where the shaft member protrudes beyond an outer surface of the housing and configured to lock the shaft member to the housing.
3. (Currently amended) The battery module of claim 2, wherein the shaft member further comprises~~further comprising~~ a fastening member provided at an area where the shaft member protrudes ~~from~~ beyond an outer surface of the cover, wherein the fastening member is fastened to the cover.
4. (Previously presented) The battery module of claim 3, wherein the fastening member is a flange having a greater diameter than the diameter of the through-hole provided in the cover.
5. (Previously presented) The battery module of claim 2, wherein the lock member has a structure that is free to move between a first position where insertion of the lock member into the through-hole of the cell unit and into the through-holes of the housing and the cover is allowed and a second position where separation of the cell unit and the housing and the

cover from the shaft member is prevented.

6. (Previously presented) The battery module of claim 3, wherein the shaft member doubles as a jig for insertion of the cover, the cell unit, and the housing in said order from the fastening member toward the lock member at the time of assembly of the battery module.

7. (Previously presented) The battery module of claim 2, wherein the lock member is free to move between a first position and a second position as the lock member undergoes elastic displacement in the direction of an axis of the shaft member.

8. (Previously presented) The battery module of claim 5, wherein the lock member is free to move between the first position and second position as the lock member undergoes rotation with an axis of the shaft member as the center.

9. (Previously presented) The battery module of claim 1, wherein an edge of the housing is mutually locked into a rolled edge of the cover to form a seam between the housing and the cover.

10. (Previously presented) A battery module, which forms an item unit for construction of a battery assembly, comprising:

a cell unit having a plurality of cells;

a housing and a cover to store the cell unit; and

a shaft member inserted into a through-hole provided in the cell unit and a through-hole provided in the housing and a through-hole provided in the cover;

wherein the shaft member comprises a length that allows protrusion from at least the housing;

wherein the shaft member is a first shaft member of a first module, further

comprising an interfitting member formed on both end faces of the first shaft member in the axis direction; and

wherein the axis of the first shaft member and an axis of a second shaft member of a second battery module are matched at the time of connecting the second shaft member along the axis direction as the first shaft member is fitted at an interfitting member of the second shaft member.

11. (Original) The battery module of claim 10,
wherein the battery module is formed into a battery module arrangement comprising a plurality of battery modules by stacking the battery modules where the interfitting members of the shaft members are locked; and

wherein a support structure supports the battery modules from both sides of the battery module arrangement when the shaft members with locked interfitting members are locked, thereby forming the battery assembly.

12. (Previously presented) The battery module of claim 11, wherein the shaft members regulate a gap between the battery module and a second battery module when the interfitting members are in a fitted state.

13. (Original) The battery module of claim 11, wherein the shaft members are hollow and wherein a center hole is the through-hole and the support structure includes a fastening bolt.

14. (Withdrawn) A battery assembly comprising:
a plurality of battery modules wherein an axis of a first shaft member of a first battery module and an axis of a second shaft member of a second battery module are matched at the time of connecting the second shaft member along the axis direction as the first shaft member is fitted at an interfitting member of the second shaft member, and wherein the plurality of

battery modules are stacked where each battery module's interfitting member of a shaft member are locked; and

a support structure that supports the battery modules from both sides of the plurality of battery modules when each of the battery module's interfitting members are locked.

15. (Withdrawn) The battery system of claim 14, wherein the shaft members regulate a gap between each of the battery modules when the interfitting members are in a fitted state.

16. (Withdrawn) The battery system of claim 14, wherein the shaft members are hollow and wherein a center hole is a through-hole and the support structure includes a fastening bolt.

17. (Withdrawn) The system of claim 14, wherein each of the battery modules comprises:

a cell unit having a plurality of cells;

a housing and a cover for storing the cell unit;

a shaft member inserted into a through-hole provided in the cell unit and a through-hole provided in the cover and a through-hole provided in the housing, wherein the shaft member comprises a length that allows protrusion from each of the cover and the housing;

a fastening member, provided at an area where the shaft member protrudes from the cover, wherein the fastening member is fastened to the cover; and

a lock member, provided at an area where the shaft member protrudes from the housing, wherein the lock member is locked to the housing, and wherein the lock member has a structure that is free to move between a first position where insertion into the through-hole of the cell unit and into the through-holes of each of the cover and of the housing is allowed and a second position where separation of the cell units, the cover, and the housing from the shaft member is prevented, and wherein the shaft member doubles as a jig for insertion of the cover,

the cell unit, and the housing in said order from the lock member side toward the fastening member at the time of assembly of the battery module.

18. (Withdrawn – Currently amended) A method of manufacturing a battery module, which forms an item unit for construction of a battery assembly, comprising:

storing a cell unit, which contains a plurality of cells, within a housing having a cover to form a storage space;

inserting a shaft member configured to receive a bolt there through into a through-hole provided in the cover and further through a through-hole provided in the cell unit and further through a through-hole provided in the housing, wherein the shaft member comprises a length that allows protrusion beyond the housing, a fastening member and a lock member;

fastening the~~the~~ fastening member to the cover at an area where the shaft member protrudes ~~from beyond an outer surface of~~ the cover;

locking the~~the~~ lock member to the housing at an area where the shaft member protrudes beyond an outer surface of the housing, such that the lock member is free to move between a first position where insertion the lock member into the through-hole of the cell unit and the through-holes of each of the cover and housing is allowed and a second position where separation of the cell unit and each of the cover and housing from the shaft member is prevented; and

inserting the cover, the cell unit, and the housing in said order onto the shaft member from the fastening member toward the lock member, wherein the shaft member doubles as a jig.

19. (Withdrawn- Previously presented) The method of claim 18, further comprising mutually locking the housing into a rolled edge of the cover to form a seam between the housing and the cover.

20. (Previously presented) A method of manufacturing a battery assembly

comprising:

providing a plurality of battery modules, wherein a first battery module has a first shaft member that extends from at least the housing of the first battery module, wherein the first shaft member comprises an interfitting member formed on at least one end face of the first shaft member, and wherein additional battery modules each have an additional shaft member that extends from at least the housing of the additional battery module, wherein the additional shaft members each comprise an interfitting member formed on at least one end face of the additional shaft member;

matching an axis of the first shaft member of the first battery module with an axis of an additional shaft member of the additional battery modules at the time of connecting the additional shaft member along the axis direction, the first shaft member fitted at an interfitting member of the additional shaft member;

stacking the plurality of battery modules where each battery module's interfitting member of the shaft member are locked; and

inserting the plurality of battery modules into a support structure that supports the battery modules from both sides of the plurality of battery modules when each of the battery module's interfitting members are locked.

21. (Previously presented) The method of claim 20, further comprising regulating a gap between the battery modules with the shaft members when the interfitting members are in a fitted state.

22. (Previously presented) The method of claim 20, further comprising fastening a fastening bolt to the shaft member.

23. (Currently amended) A battery module, which forms an item unit for construction of a battery assembly, comprising: means for enclosing a plurality of cells; and a shaft member configured to receive a bolt there through, the shaft member inserted into a

through-hole provided in the plurality of cells and a through-hole provided in the enclosing means, wherein the shaft member comprises a length that allows protrusion beyond the enclosing means; wherein the shaft member comprises means for locking the shaft member to the means for enclosing the plurality of cells, the means for locking including a first position during insertion and a second position during locking.